PACCOR	PACCOR Polska Sp. z o. o.		Version 0
PACKAGING SOLUTIONS	Skierniewice Branch		Revision A
	Replaces specification no. n/a		Date: 2021.06.08
	From: n/a Due to: n/a		Page 1 of 2
Code: E200234	Article: clear EU430 cup PET 300/430ml (SET B) Specification no. clear EU430 Ø95	Food	UPC: 5907739664129 I contact: cold drinks
Prepared by: UN			CE mark: Yes
Checked by: Dept. Super.	Production Supervisor: Dept. Super.		
Attachments:	Article drawing: EU430;		



I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article EU430 cup PET 300/430ml (SET B) according to and within the limits of this article specification. Supplier food contact safety declaration will follow. Basic article characteristics are outlined in the attached article drawing: "EU430". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET / 50% VIRGIN	R-PET flakes up to
Percentage		80%
Name	0%	0%
Percentage		
Name	0%	0,0%
Percentage		

III. Sheet specification

Parameter	Value	Tolerance
Thickness	1,2 mm	±0,09 mm
Width	705,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	Folia PET 1,2 x 705 clear	
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IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	95 , mm	±0,5 mm
Width (or Ø)	, <mark>0</mark> mm	mm
Height	116,5 <i>mm</i>	±0,5 mm
Stacking distance	6,80 mm	±0,2 mm
Weight	11,5 g	±0,85 g
Capacity nominal / brimful	300 / 430 ml	±12,5 ml
Reference [*] :	EU430 cup PET 300/430ml (SET B)	

*B – black, W – white, T – transparent, C – any color

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.06.08	Date: 2021.06.08	Date:

- Remarks: No separation between box layers; - Absorption pads: nie: weight: n/a - Stacking: A-A – Sleeve label: yes

Box inner size:



Packaging:

Palletizing:



Articles in a pile: 50 Piles in a box: 16 Articles in a box: 800 Box inner size: 392x392x510 Box load gross: 10,1 kg Boxes per pallet: 24 Articles per pallet: 19200 Pallet height: 2,23 m

Pallet type: EURO Pallets per truck: 33 FTL: 633600

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film - Box liner: LDPE G380058
- półrękaw LD 235/0,022 22µ
- Labels per pallet sides: 2
- Corner box label: tak
- Customer label: nie
- Box: cardboard G300092 -PINTO

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F.109 walid from 26/11/2018